

V2.0.1.3

- 升级新增支持10分钟后息屏（屏幕变暗）功能。

Screen auto-dimming after 10min enabled.

升级新增支持九国语言（中、英、日、韩、德、法、俄、西班牙、阿拉伯）覆盖更多语种用户

- Nine languages (Chinese, English, Japanese, Korean, German, French, Russian, Spanish, Arabic) are added to upgrade and cover for many language users.

升级自动调平参数存储方式，从SD卡变更为主板存储

- Upgrade Auto leveling parameter storage method from SD card to mainboard EEPROM.

优化Z轴补偿存储逻辑，降低打印误差，提升打印稳定性，优化打印成型效果

- Optimize Z-axis compensation logic to reduce printing errors and improve printing stability

优化停止打印回零功能，大大提高回零精度

- Optimize zero homing function after print stops, greatly increasing home-zero accuracy.

- 兼容Octoprint温度报告，温度更易控

- Compatible with Octoprint temperature report, easier control of temperature;

- 更新添加扩展暂停功能支持

Extension pause function enabled in the upgrade;

优化重调PID功能，使加热性能更均衡更稳定

- Reset PID for better heating performance

注：1、由于文件系统不兼容问题，升级过程不能使用32GB及以上容量的SD卡。

2、固件更新升级时屏幕和主板都需要升级新固件

3、V1.2版本新增的屏幕30秒息屏功能，由于部分客户反馈使用不便，本版本更新将该功能下架。

Note:

1、Due to the file system is an incompatible problem, SD card of 32GB and above are not allowed to use in the upgrade process.

2、For firmware upgrade, both screen and mainboard should be upgraded.

3、Screen auto-off in 30Sec added in V1.2, yet was canceled in this version since some users complained convenience in using that.