

# AutoPrie

## **DPF & CAT Delete Pipe**

For 2019-2024 6.7L Cummins

### **Installation Manual**



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## STEP 1

Disconnect the batteries before beginning installation.

## STEP 2

Apply rust penetrant to the exhaust flange bolts and hangers, and allow it to soak for 10 minutes.

## STEP 3

Lubricate the rear exhaust hanger to make it easier to remove the factory components later.



## STEP 4

Remove the flange bolts, exhaust hangers, and clamps from the middle section of the exhaust. Carefully lower the section and support it with your body.



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## STEP 5

While lowering the aftertreatment assembly, unplug the exhaust aftertreatment system's sensor connectors and wiring harness clips.

*For demonstration purposes, the following photos were taken after the components were removed.*



## STEP 6

Remove the two 13 mm bolts and the hook bracket from the rear DPF mounting bracket.



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## STEP 7

Remove the hook bracket on the front side of the DPF, then remove the bolts from the V-band clamp.



## STEP 8

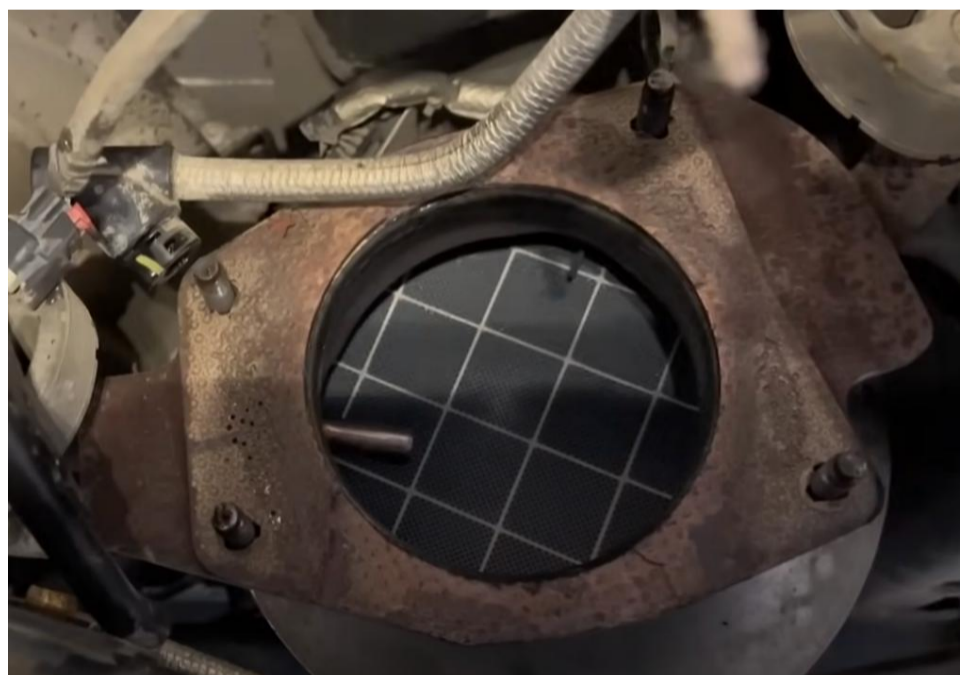
Unplug the sensor plugs or connectors shown below.



## STEP 9

Pull the DPF assembly toward the rear of the vehicle.

*Toward the side closest to you in the right-hand image.*



## STEP 10

Connect the front section of the delete pipe to the downpipe, secure it, and install the straight pipe hanger.



## STEP 11

Attach the remaining section of the delete pipe, align it based on the vehicle's wheelbase, and loosely tighten the clamp. (Do not fully tighten now.)

## STEP 12

Secure the delete pipe to the remaining end of the factory exhaust using the clamp.

## STEP 13

Slide the clamp along the delete pipe from front to back to the desired position, then fully tighten it.