SOLUNA

Electric Heater

Model: X1
Smart Electric Hookah Heating Head

User Manual

Please read this manual carefully before use and keep it for future reference
Certifications: CE / FCC / RoHS / UKCA / MSDS / UN38.3

Watch the installation video | Quick Start Guide

ENGLISH | 中文 | العربية | РУССКИЙ

Start Here

Follow the steps below to start your first session. Make sure the battery is fully charged before use.

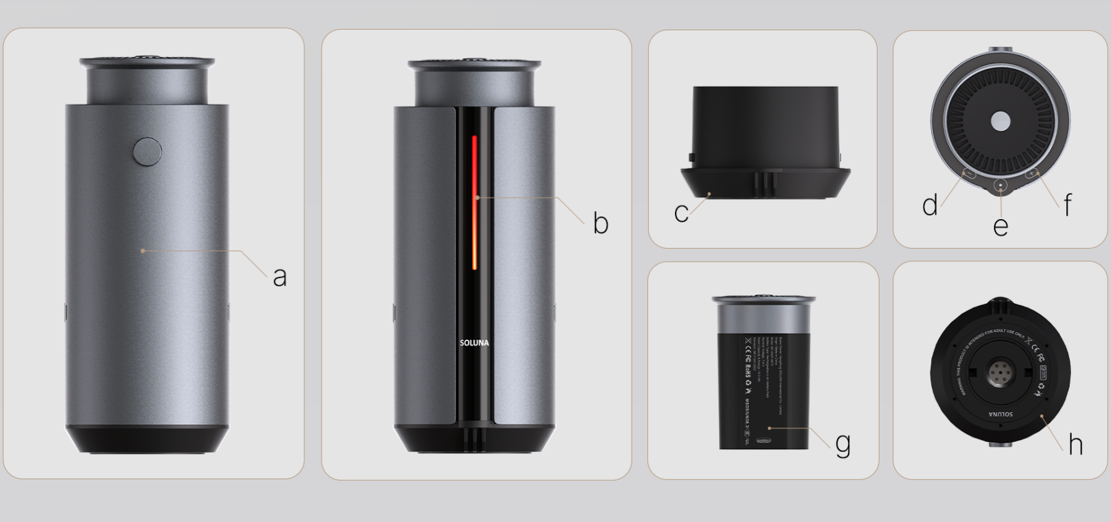
Quick Installation Video

This video demonstrates battery installation, tobacco capsule preparation, mode selection, preheating startup and shutdown procedures.

Product Structure

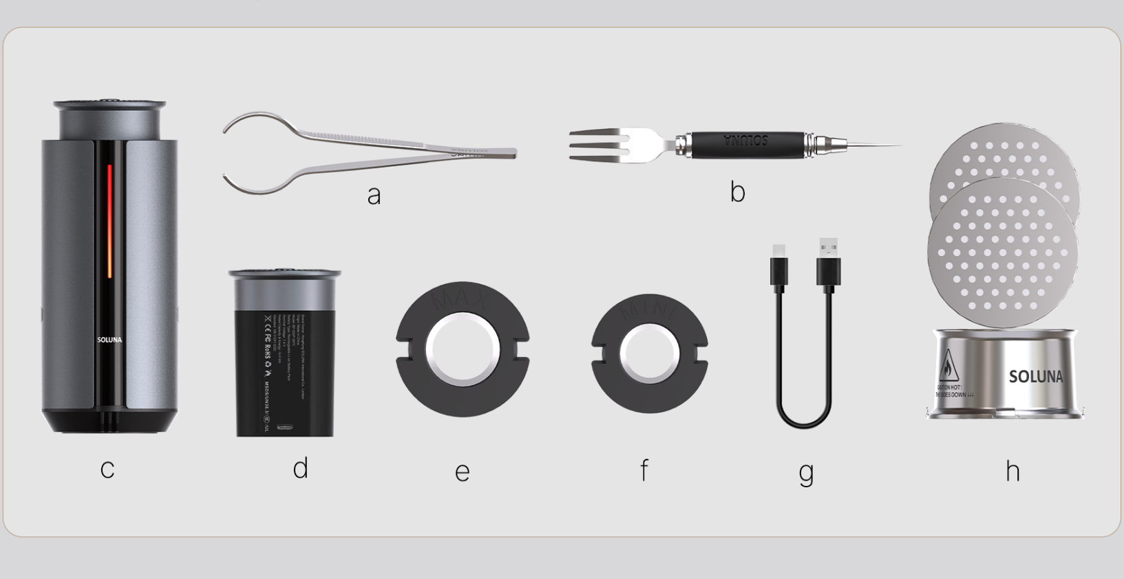
Please check all items before first use. If any item is missing or damaged, contact after-sales support.

Product Structure



a.Device	b.LED Light Bar	c.Rotating Base	d.Left Button
e.Main Button	f.Right Button	g.Battery	h.Silicone Connector

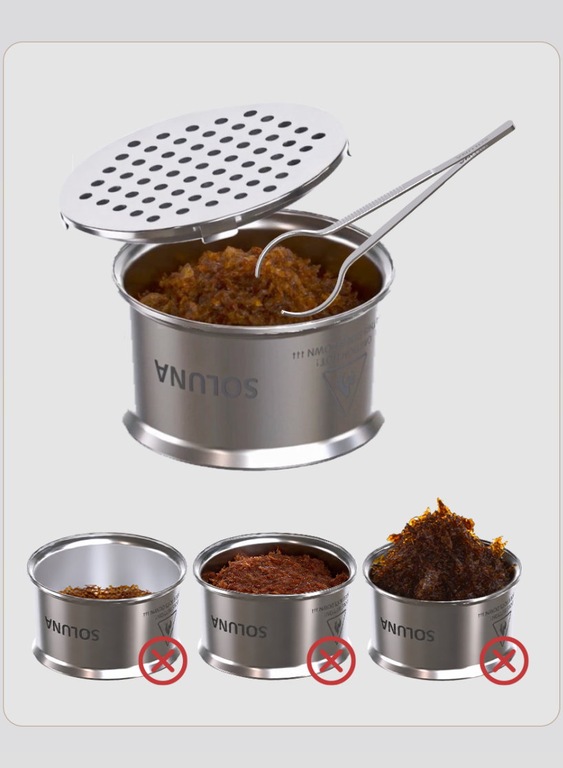
Accessory Diagram



a.Hookah Tongs	b.Packing Fork	c.Main body
d.Charging Cable	e.Max Silicone Connector	f.Mini Silicone Connector
g.Charging Cable	h.replacement Bowl	

Quick Start Guide

Follow the steps below to start your first session. Make sure the battery is fully charged before use.

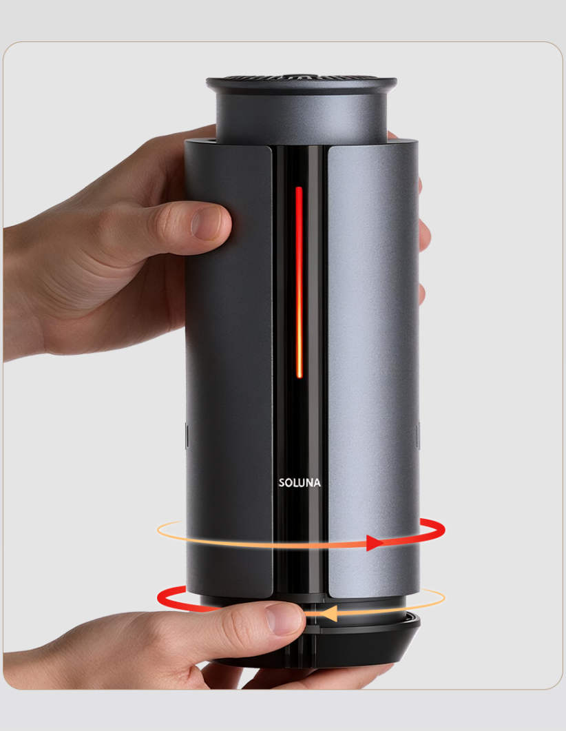


1 Prepare the replacement bowl.

Use the fork to load tobacco into the stainless-steel replacement bowl. Keep the tobacco loose to ensure unobstructed airflow.
Do not pack too tightly.

2 Install the replacement bowl.

Unscrew the heater base, insert the replacement Bowl in the correct orientation, then reinstall and tighten the base.



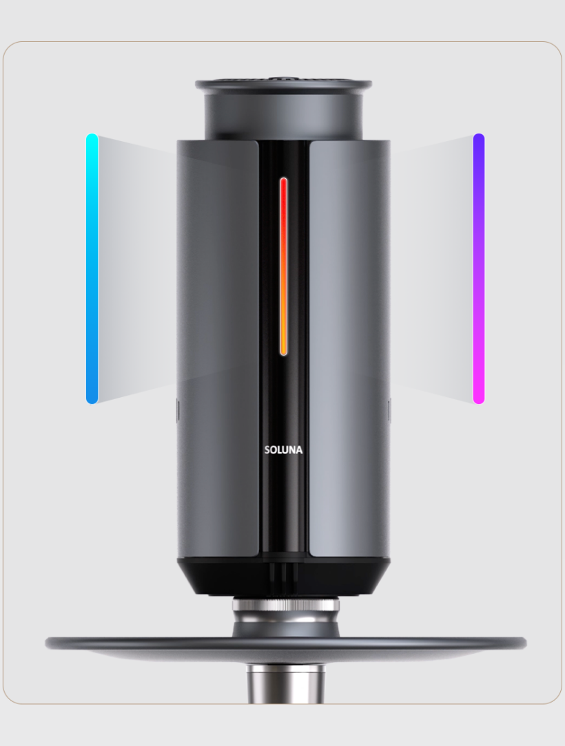
3 Power on.

After inserting the battery, the device automatically enters standby mode. You may also power it on by quickly pressing the main button 5 times.
Auto Standby / Main Button ×5

4 Select a heating mode.

In standby mode, press the Left / Right button to cycle through light-bar colors and select your preferred heating mode.
Purple-pink mode is recommended for first-time use.

Mode	LED Color	Temperature
Blonde Tobacco	Orange-red	auto control
Dark Tobacco	Purple-pink	auto control
Custom	Ice blue	stable



5 Start preheating.

Long-press the main button for 3 seconds to start preheating. The LED light bar will fill progressively from low to high to show preheating progress.
Long-press for 3 seconds.

6 Enjoy your session

Preheating completes in approximately 8 minutes and session may begin. The light bar will display a breathing-light effect at this stage. Breathing light indicates normal operation.

7 Intelligent Temperature

The device features a built-in intelligent temperature algorithm; manual adjustment is generally unnecessary.
For dark/blonde tobacco mode: Press "+" to increase temperature by 10°C per press, press "-" to decrease temperature by 10°C per press. Maximum adjustment range is ±30°C across 3 levels.
+ / - Temperature Adjustment.

8 End Session&Power off.

After the session ends, quickly press the main button 5 times to power off. While heating, you can also long-press the main button for 3 seconds to return to standby mode.
Main Button ×5 / Long-press for 3 seconds

Note

- High temperature during preheating. To skip preheating, long-press the main button for 3 seconds while in preheating mode.
- While in session mode, long-press the main button for 3 seconds to return to standby mode.
- In ice-blue mode, the temperature can be flexibly adjusted within 260°C -350°C. The ice-blue light bar indicates 260°C at its lowest point and 350°C at its highest point. Each adjustment increases or decreases the temperature by 15°C.
- Custom Mode is a constant-temperature mode. It is not recommended for new users.

Safety Instructions

For your safety and the best user experience, please read all instructions carefully before using the SOLUNA Electric Heater X1.

Age Restriction
This product is intended for adult users only. Keep out of reach of children and minors.

Important
This product contains a rechargeable battery and high-temperature heating components. Improper use may cause equipment damage, overheating, burns or other safety risks.

- Read this manual completely before using the device.
- The internal blue heating area of the device becomes extremely hot during operation. Do not touch it directly.
- Keep the device away from children, pets, and flammable materials.
- Do not leave the device unattended while it is operating.
- Do not disassemble, modify, or repair the device by yourself.
- Do not use the device in humid, high-temperature, or strong-magnetic environments.
- If the device shows rapid red-light flashing, urgent beeps or abnormal alarms, stop using it immediately.
- Use only chargers or power adapters that meet the specification requirements.
- Power off the device and store the battery properly when it will not be used for an extended period.
- Do not immerse the device in water or rinse electronic components directly.
- Do not continue to use the device if it has been dropped, damaged, exposed to liquid, or shows signs of malfunction.

LED Light & Alert Guide

View LED light bar effects, battery-level indicators and fault alerts.

Battery Display

- After power-on, short-press the main key once; the light-bar length indicates current battery level.
- When battery level drops to approx. 10%, the red light flashes to prompt for timely charging.
- When low-voltage protection is triggered, the red light flashes rapidly with urgent buzzer alerts.

Heating Light Effects

Stage	LED Effect
Preheating	LED grows from bottom to top as progress
Normal session	LED breathing light
Long continuous use	Dark red breathing light

Abnormal Alerts & Protection

Possible Cause	Indication	Action
Purple light flashes twice, pauses, then cycles.	Temperature-sensor abnormality	Stop using the device. Contact after-sales service for inspection.
Orange light flashes once, pauses, then cycles.	Heating-component abnormality	Stop using the device. Contact after-sales service for inspection.
Short light-bar flashes 2-3 times.	Low battery	Stop using and charge the battery.
No light or no response.	No key response	The device may be powered off, low-battery or faulty. Charge and restart the device.

Cleaning & Care

Learn cleaning procedures for the device and capsule bowl, plus long-term storage recommendations.

How do I clean the device?

Turn off the device and allow it to cool completely before cleaning. Wipe the exterior with a dry or slightly damp soft cloth. If the device develops an odor, use a hair dryer to blow air inside the device to help dissipate odors. Do not rinse the device directly with water. Do not immerse the device or the battery in liquid.

How do I clean the capsule bowl?

If stains are hard to remove, soak the capsule bowl in hot water for 12 hours, then scrub it with a wire brush. Dry it thoroughly before next-time use.

How should I store the device?

Store the device in a cool, dry place. Keep it away from moisture, direct sunlight, high temperatures, children, pets and flammable materials. When not in use for an extended period, power off the device and store the battery properly.

Is the device waterproof?

No, the device is not waterproof. Do not rinse it directly with water, and do not expose it to rain, water splashes or high-humidity environments.

Frequently-Asked Questions

Quick-reference for installation, modes, vapor, battery level and charging-related issues.

- **How do I securely mount the device onto the Hookah?**
  We offer two sizes of silicone adapters, Mini and Max, for compatibility with different hookahs. If the E-HMD feels unstable, switch to the Max-size silicone adapter.
- **Cannot switch modes during use?**
  Modes cannot be changed directly while the device is heating. Press and hold the main button for 3 seconds to end the current session. Return to standby mode, then select your desired mode again.
- **Why is there little vapor during my Session?**
  Vapor will gradually build up and thicken within the first 5 minutes of a Session. If vapor output remains low, increase the temperature setting appropriately.
- **How do I check the battery level?**
  The battery pack features level-indicator lights. Shake the battery firmly to activate the indicators. Four lit lights mean full charge; one lit light means low battery.
  After power-on, short-press the main key once. The length of the device light-bar shows the current remaining battery.
- **Do I need to manually adjust temperature during operation?**
  Under Purple-pink and Orange-Red modes, the device runs a built-in smart heating curve. Manual temperature adjustment is generally not required.
- **How do I stop the current Session?**
  While heating, quickly tap the main button 5 times to power off, or press-hold the main button for 3 seconds to return to standby mode.
- **Is it normal for the device surface to get hot?**
  The housing will heat up after extended use and may feel mildly hot to the touch. This is normal and expected. Do not touch the internal blue heating zone.
- **Can I use other chargers or power adapters?**
  For fast-charging performance, use a Super-Charge Adapter rated at 45W or higher. A full charge takes approximately 2.5 hours.

After-Sales Service & Warranty

Check warranty period, official website information and non-warranty coverage.

SOLUNA After-Sales Service

For product support, tutorial videos, cleaning guidelines or warranty service, please visit our official website.

Device Warranty	Battery Warranty	After-sales Website
1 year	6 months	solunahookah.com

Visit Official Website | Download Manual

Non-Warranty Coverage

- Damage caused by water ingress, dropping, impact, or improper use.
- Damage caused by unauthorized disassembly, modification, or repair.
- Damage caused by using incompatible chargers or accessories.
- Normal wear and tear of consumable parts or accessories.
- Damage caused by failure to follow this user manual.

Documents

Downloads & Certifications

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Certifications

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